



COMPLETE  
CODES

C4AS



RATING (A) 100 %		WIRE Ø	GAS VOL.
CO2	MIXED (AR+20%CO2)	mm.	l/min.
500 A	<b>425 A</b>	0.8 - 2.4	8 - 20

7



Ø 15.5mm.	
75mm.	71 0000 0108

6



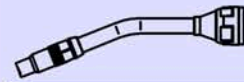
Cu.	
Ø0.8mm.	71 0030 0008
Ø0.9mm.	71 0030 0009
Ø1.0mm.	71 0030 0010
Ø1.2mm.	71 0030 0012
Ø1.4mm.	71 0030 0014
Ø1.6mm.	71 0030 0016
Ø2.4mm.	71 0030 0024

Cu. Cr. Zr.	
Ø0.8mm.	71 0130 0008
Ø0.9mm.	71 0130 0009
Ø1.0mm.	71 0130 0010
Ø1.2mm.	71 0130 0012
Ø1.4mm.	71 0130 0014
Ø1.6mm.	71 0130 0016
Ø2.4mm.	71 0130 0024

5

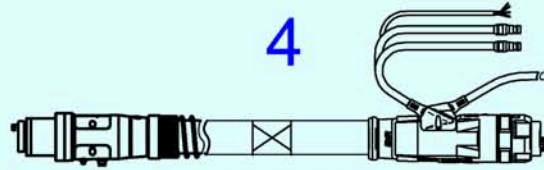


STANDAR (SHORT)	
0°	71 2144
22°	71 2244
22° FR	71 2246
45°	71 2344



LONG	
22°	71 2245

4



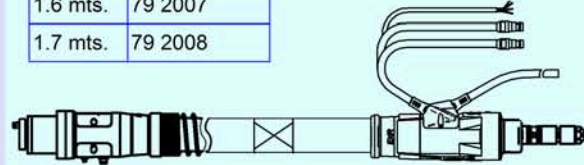
1 mts.	79 2001
1.1 mts.	79 2002
1.2 mts.	79 2003
1.3 mts.	79 2004

1.8 mts.	79 2009
1.9 mts.	79 2010
2.0 mts.	79 2011
2.2 mts.	79 2012

(WOS: 79 30\*\*)

Compatible FRONIUS: No steps 1 and 2  
Step 3 if necessary: PE9007  
COD: 79 22\*\*

1.4 mts.	79 2005
1.5 mts.	79 2006
1.6 mts.	79 2007
1.7 mts.	79 2008



1 mts.	79 2301
1.1 mts.	79 2302
1.2 mts.	79 2303
1.3 mts.	79 2304

1.8 mts.	79 2309
1.9 mts.	79 2310
2.0 mts.	79 2311
2.2 mts.	79 2312

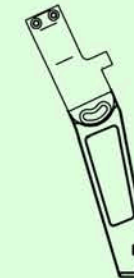
(WOS: 79 33\*\*)

1.4 mts.	79 2305
1.5 mts.	79 2306
1.6 mts.	79 2307
1.7 mts.	79 2308

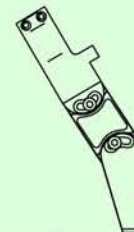
3



0°	74 0100
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23°	74 0200
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REG.	74 0300
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2



MEDIUM	75 0000
LOW	75 0001
HIGH	75 0002

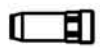
ABB / FANUC / MOTOMAN	
Ø40mm.	77 0001

KUKA / REIS	
Ø50mm.	77 0002

1



SPARE PARTS



71 0000 14



71 2040 15



STANDAR	
Ø0.8-1.0mm.	71 0021
Ø1.0-1.2mm.	71 0031
Ø1.2-1.6mm.	71 0041

ALUM-SLIDER	
Ø0.8-1.0mm.	71 0025
Ø1.0-1.2mm.	71 0035
Ø1.2-1.6mm.	71 0045



STANDAR	
Ø0.8-1.0mm.	71 0023
Ø1.0-1.2mm.	71 0033
Ø1.2-1.6mm.	71 0043

ALUM-SLIDER	
Ø0.8-1.0mm.	71 0027
Ø1.0-1.2mm.	71 0037
Ø1.2-1.6mm.	71 0047

8 OPTIONS:



70 3000



71 0030 00TC



70 4000



ABB	70 3101
THIELMANN	70 3201
BINZEL	70 3301

RATING (A) 100 %		WIRE Ø	GAS VOL.
CO2	MIXED (AR+20%CO2)	mm.	l/min.
500 A	<b>425 A</b>	0.8 - 2.4	8 - 20

# EXR - C4AS COEX

6



<b>Ø 15.5mm.</b>	
75mm.	71 0000 0108

5

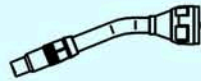


Cu.	
Ø0.8mm.	71 0030 0008
Ø0.9mm.	71 0030 0009
Ø1.0mm.	71 0030 0010
Ø1.2mm.	71 0030 0012
Ø1.4mm.	71 0030 0014
Ø1.6mm.	71 0030 0016
Ø2.4mm.	71 0030 0024

Cu. Cr. Zr.	
Ø0.8mm.	71 0130 0008
Ø0.9mm.	71 0130 0009
Ø1.0mm.	71 0130 0010
Ø1.2mm.	71 0130 0012
Ø1.4mm.	71 0130 0014
Ø1.6mm.	71 0130 0016
Ø2.4mm.	71 0130 0024

SPARE PARTS

4



STANDAR (SHORT)	
0°	71 2144
22°	71 2244
22° FR	71 2246
45°	71 2344



LONG	
22°	71 2245

3

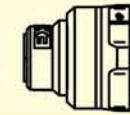


79 5000 ****	
**** LONG mm - Example:	
1.00mts	= 75 5000 1000
1.01mts	= 75 5000 1010 ...



79 5001 ****	
**** LONG mm - Example:	
1.00mts	= 75 5001 1000
1.01mts	= 75 5001 1010 ...
(PAP 75 5002 ****)	

2



WITH Anticollision	
75 1000	



WITHOUT Anticollision	
75 2000	

1



MTMN Ø56	77 1001
KUKA Ø58	77 1004
KUKA Ø66	77 1005



MOTOMAN	79 0200 10
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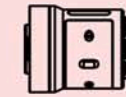
FANUC	77 1006
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ABB Ø63	77 1002
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ABB	79 0200 11
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FANUC	77 1003
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## 7 OPTIONS:



70 3000



71 0030 00TC



70 4000

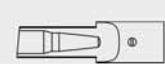


ABB	70 3101
THIELMANN	70 3201
BINZEL	70 3301



71 0000 14    71 2040 15



217

STANDAR	
Ø0.8-1.0mm.	71 0021
Ø1.0-1.2mm.	71 0031
Ø1.2-1.6mm.	71 0041

ALUM-SLIDER

Ø0.8-1.0mm.	71 0025
Ø1.0-1.2mm.	71 0035
Ø1.2-1.6mm.	71 0045



267

STANDAR	
Ø0.8-1.0mm.	71 0023
Ø1.0-1.2mm.	71 0033
Ø1.2-1.6mm.	71 0043

ALUM-SLIDER

Ø0.8-1.0mm.	71 0027
Ø1.0-1.2mm.	71 0037
Ø1.2-1.6mm.	71 0047